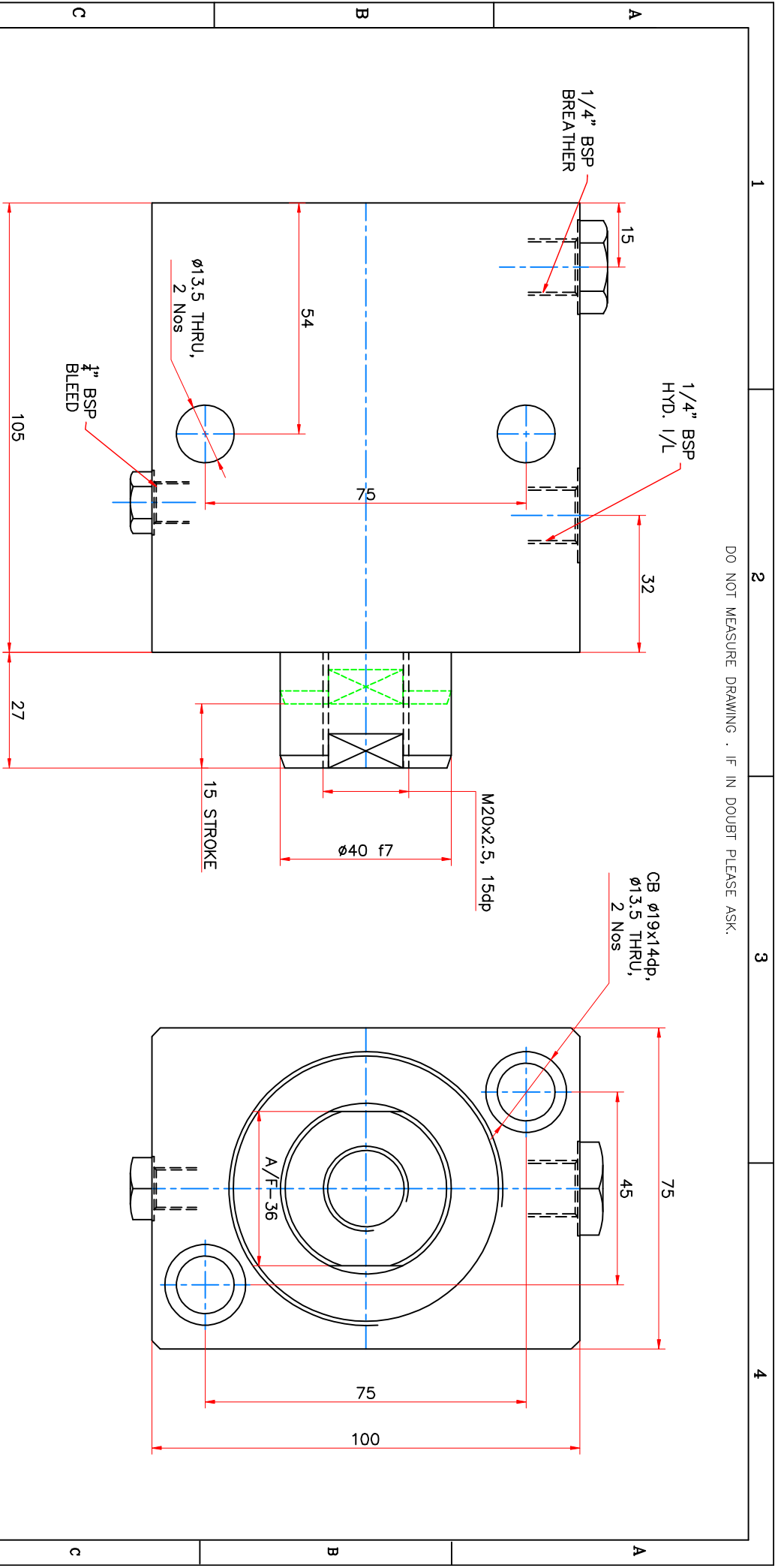



DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



All dimensions are in mm unless specified

TITLE		HYDRAULIC WORK SUPPORT SINGLE ACTING SPRING FORWARDING			
MODEL	4S10-421				
BORE SIZE	ø50	SUPPORT FORCE AT 150 kg/cm²	1000 kgs	Linear -Length or Diameter	
P.R. SIZE	ø40			Over	Upto & inc. TOL
STROKE	15	CONTACT FORCE	8kgs	6	±0.1
PROJECTION 3rd ANGLE		MIN. OPERATING PR.	100 kg/cm²	30	±0.2
		MAX. OPERATING PR.	250 kg/cm²	120	±0.3
SCALE	NTS	QTY		315	±0.5
		MOUNTING	VERTICAL	1000	±0.8
	<th></th> <th>ALTERATION</th> <td>2000</td> <td>±1.2</td>		ALTERATION	2000	±1.2
		Length of shorter side of angle		Upto	TOL
		Over		& inc.	±1°
				6	±30°
				30	±20°
				120	±10°

D

Note: Remove all sharp corners 1X45° All dimensions are in mm unless specified	Surface Finish	▽▽▽▽	▽▽▽	▽▽	▽	~							
	Ra Value-μ	0.025 ✓	0.05 ✓	0.1 ✓	0.2 ✓	0.4 ✓	0.8 ✓	1.6 ✓	3.2 ✓	6.3 ✓	12.5 ✓	25 ✓	50 ✓
	Roughness No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12

Note: Remove all sharp corners 1X45°
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PRECISION ENGINEERING ACCESSORIES
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